

Sheet metal processing

- Stamping ●
- Laser cutting ●
- Bending ●
- Painting ●
- Assembly ●



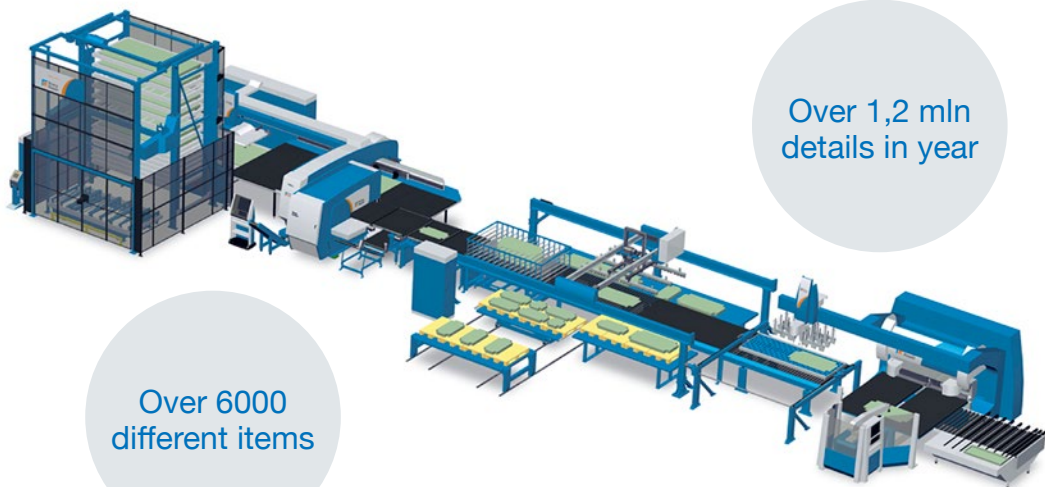
9000 m²
of production
space

26%
of production
goes for
export

100 employees,
situated in Keila –
20 km from
capital Tallinn

About company

- 1968** Foundation of Harju Elekter Group
- 1991** The foundation of Harju Elekter Teletehnika
- 1998** 100% part of Harju Elekter Group
- 2001** Acquiring of ISO 9001 and 14001 quality certificates
- 2016** Merging of 2 sheet metal processing factories under Teletehnika
Estonian Work Inspection award for Good working environment
- 2018** Investment into new FMS automatic production line



Over 1,2 mln
details in year

Over 6000
different items



Our main services


- ➔ **SHEET METAL CUTTING AND STAMPING**
 - 6 CNC Amada and Finnpower and stamping benches
 - 1 combi laser
 - Fully automatic FMS line with material storage, stamping, buffer stocking and bending operations
- ➔ **BENDING**
 - 10 cnc bending machine, over 17600 hours bending capacity per month
- ➔ **SURFACE COATING**
 - 2 automatic powder coating lines
- ➔ **ASSEMBLY**
 - Full solution, up to special packaging
- ➔ **WELDING**
 - MIG, MAG, TIG and spot welding
- ➔ **RESEARCH AND DEVELOPMENT**
 - We support customer business with production knowledge & development
- ➔ **QUALITY**
 - Quality management system ISO9001 and environment management systems ISO14001
- ➔ **LOGISTICS**
 - Purchase and buffer stocks, transport all over the Europe



→ Stamping and laser cutting of sheet metal

Used materials:

- hot and cold rolled steel
- zinc coated steel
- stainless steel
- aluminium
- copper
- plastic
- material thickness up to 5mm



→ Bending

Up to 3 meters long details. 10 CNC Amada bending machines.



→ Powder coating

Up to 2100 mm length details, 2 automatic lines.



Assembly

Assembly full solution,
up to special packaging.



Research and development

Our team
helps you
to develop
your products.



Quality

Continuous quality processes,
from incoming materials up
to the final product.



Client sectors

Our customers activities:

- electrical distribution networks
- telecom- and data networks
- machines engineering companies
- food industry machinery
- logistics sector machinery companies

We offer

Sheet metal processing.
Electrical enclosures, power station components, automation system components, rack cabinets, net-working panels, enclosures for all kinds of industries, outdoor cabinets for electrical, telecom or data networks. The materials we use are steel, aluminium, stainless steel, also plastic and copper. Through outsourcing we can offer silk printing and electromechanical assembly.



Harju Elekter Group

HARJU ELEKTER > SUBSIDIARIES



AS HARJU ELEKTER

The Parent company of the Group, focused to managing and coordination of co-operation within the Group's companies and real estate holding. Located in Keila

AS HARJU ELEKTER ELEKTROTEHNIKA

Manufacturer of electrical equipment for energy distribution, industrial and construction sectors, located in Keila

AS HARJU ELEKTER TELETEHNIKA

Producer of customer-based sheet metal products and semi-manufactured articles for the electrical engineering and energy sector, located in Keila

ENERGO VERITAS OÜ (80,5%)

A company trading with electrical materials and equipment in Estonia



SATMATIC OY

Manufacturer of industrial control and automation devices, located in Ulvila and in Kerava

FINNKUMU OY

Finnish leading prefabricated substation manufacturer in Kurikka

TELESILTA OY

Electrical engineering company specializing in electrical contracting for the shipbuilding industry, located in Uusikaupunki

HARJU ELEKTER KIINTEISTÖT OY

Industrial real estate holding company



HARJU ELEKTER AB

Sales office in Stockholm

SEBAB AB*

Engineering company for MV/LV power and distribution solutions for the construction, infrastructure and renewable energy sector, located in Malmö

GRYTEK AB*

Manufacturer of pre-fabricated technical houses in Grytgöl



RIFAS UAB

Manufacturer of automatic equipment, control and distribution units, located in Panevėžys



STOCKHOLM

Kurikka

Ulvila



HELSINKI
Kerava

TALLINN

Keila



Tartu

RIGA



Panevėžys





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